



Batch Report

The following report shows complete details of the specified batch.

Batch Information	Start Time:	4/18/2022 6:57:41 AM
	End Time:	4/18/2022 7:45:14 AM
	Batch Number:	443948261
	Line Number:	North Churn
	Recipe:	Non-TF Butter Blend

	Setpoint	Actual
Brine	191	198
Butter	132	133
Lecithin	2	2
M65 Oil	2,600	2,576
Water	332	308

Step Sequence

Event / Description	Time Stamp	Operand 1	Operand 2	Operand 3
1 Marg, Butter Blend,	6:57:41 AM			
2 Water Addition Start	6:57:41 AM	300	30	
3 Oil Addition Start	6:57:41 AM	947	30	59
4 Water Addition Hold for Complete	6:57:41 AM			
5 Oil Addition Hold for Complete	6:59:04 AM			
6 Oil Addition Start	6:59:13 AM	1,653	30	37
7 Oil Addition Hold for Complete	6:59:13 AM			
8 Lecithin Addition Start	7:01:19 AM	2	50	
9 Lecithin Addition Hold for Complete	7:01:19 AM			
10 Hand Add Perform	7:01:29 AM	42	30	
11 Null Step / Not Used	7:01:56 AM			
12 Butter Addition Start	7:01:57 AM	132	50	
13 Butter Addition Hold for Complete	7:01:57 AM			
14 Brine Addition Start	7:02:13 AM	191	30	
15 Brine Addition Hold for Complete	7:02:13 AM			
16 Transfer Oil, Hold for Complete	7:01:19 AM			
26 Transfer Oil, Hold for Complete	7:01:19 AM			
27 Agitate Stop	7:44:53 AM			
28 Air Blow Start	7:44:53 AM			
29 Air Blow Hold for Complete	7:44:53 AM			
30 End	7:45:14 AM			

Ingredient Additions

Time Stamp	Ingredient	Time Stamp	Target	Actual
4/18/2022 6:57:41 AM	Water	6:57:41 AM	300	287
4/18/2022 6:57:41 AM	M65 Oil	6:57:41 AM	947	935
4/18/2022 6:59:13 AM	M65 Oil	6:59:13 AM	1,653	1,641
4/18/2022 7:01:19 AM	Lecithin	7:01:19 AM	2	2
4/18/2022 7:01:57 AM	Butter	7:01:57 AM	132	133
4/18/2022 7:02:14 AM	Brine	7:02:14 AM	191	198
4/18/2022 7:02:26 AM	Water	7:02:26 AM	32	21